# Valworx.

# **Electric Actuated Ball Valves**

PVC Body, Teflon/EPDM Seals 1/2 to 4 inch Pipe series **5612** 

# Features

- Industrial grade PVC ball valve with PTFE/EPDM seals
- External LED light gives continuous status indication
- IP67 weatherproof polyamide enclosure with UV protection
- Multi-voltage capable with auto-voltage sensing
- Long life brushless motor with electronic torque limiter
- Anti-condensation heater
- · Manual override and highly visual valve position indicator
- DIN plug type electrical connections
- Auxiliary limit switches to confirm valve position
- Energized PTFE ball seats for lower torque and longer life
- Union nut locking device prevents back-off
- DPS Positioner and BSR Failsafe options available
- Certified safe per NSF61 for potable/drinking water

## Applications

Industrial quality full port electric actuated PVC ball valves are typically used for control of water and other media compatible with the materials of construction (not suitable for compressed air or gas). Ideal for industrial applications and where NSF approved construction is required for potable drinking water. Actuator duty cycle is rated 75%.

# Operation

Electric actuated valve uses power-to-open and power-to-close, stays in the last known position with loss of power. On receipt of a continuous voltage signal, the motor runs and through a flat gear system rotates the ball 90°. The motor is automatically stopped by internal cams striking limit switches. On receipt of a reversing continuous signal, the motor turns in the opposite direction reversing the valve position. Valves with optional DPS positioner use an analog input signal to control the position of the ball (flow).

#### Construction

Valve Body	PVC cell class 12454 per ASTM D1784 (dark gray)
Ball and Stem	PVC cell class 12454 per ASTM D1784
Ball Seats	PTFE (Teflon) energized with EPDM
Stem Seals	Dual EPDM seals
Actuator Enclosure	Anti-corrosive polyamide, IP67 weatherproof
Position Indicator/Manual Override	Dome style indicator/manual polyamide knob
Fasteners	Stainless Steel
Auxiliary Limit Switches on off models	2 x SPST 3A@125/250VAC, 30VDC resistive load



# Description

Electric actuated PVC ball valves offer a variety of advanced features in a wide range of 1/2 through 4 inch pipe sizes. Energized PTFE ball seats are used to extended cycle life, compensate for wear and lower the operating torque. Union locking device prevents nuts from backing off due to vibration or thermal cycling. Dual stem seals and adjustable ball seat carrier contribute to a leak free design. Machined ball and stem connection after molding provides a precise fit. Corrosion resistant actuator includes a manual override, valve position confirmation switches, thermostatically controlled anti-condensation heater and over-torque protection. LED diagnostic light.

#### Approvals

#### Actuators

- CE mark conforming to:
- Machinery directive
- Low voltage directive
- EMC compatibility directive
- ISO5211 valve mounting

# Valves

- NSF International certified to:
- NSF/ANSI 61 G
- NSF/ANSI 372 Drinking Water
- ANSI B1.20.1
- ASTM D1784, cell class 12454



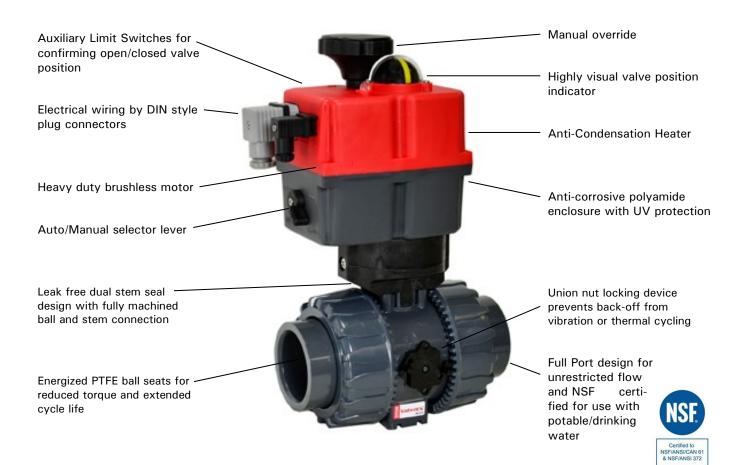
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# **Construction Features**



#### **Pressure-Temperature**

Valve Pressure Rating\*: 232 PSI (16 Bar) at 73°F (23°C) Vacuum 29inHg Valve Temperature Rating: 32 to 140° F (0 to 60° C) Actuator Temperature Rating: -4 to +158° F (-20 to 70° C) \*See P/T chart

# **Optional Functions**

- DPS: Digital Positioner System valve position controlled by 4-20mA or 0-10VDC input control signal
- **BSR**: Battery Spring Return actuator fails to a safe position with loss of external power

## **Pressure/Temperature Chart**

P/T Chart (PSI/°F)										
PSI 232 232 232 180 150 100										
٩F	32	50	70	90	110	120	140			

P/T Chart (BAR/°C)									
Bar 16 16 16 12 10 7									
°C	0	10	21	32	43	49	60		

Stock Num-	Pipe Size*			Pressure	Cycle Time/90°	Enclosure	Max. Current Draw (Amps)				
ber	(inches)	(inch)	Factor	Max. (PSI)**	(seconds) +/- 10%	Rating	110VAC	240VAC	24VAC	24VDC	
24-240V AC or 24-135V DC ELECTRIC PVC BALL VALVE, TEFLON/EPDM											
561204E	1/2	0.8	14	232	9	IP67	0.30	0.16	1.28	0.97	
561206E	3/4	1.1	27	232	9	IP67	0.30	0.16	1.28	0.97	
561208E	1	1.3	54	232	9	IP67	0.30	0.16	1.28	0.97	
561210C	1-1/4	1.7	77	232	9	IP67	0.30	0.16	1.28	0.97	
561212E	1-1/2	1.9	123	232	9	IP67	0.30	0.16	1.28	0.97	
561216E	2	2.4	238	232	9	IP67	0.30	0.16	1.28	0.97	
561217C	2-1/2	2.9	368	232	13	IP67	0.43	0.21	1.98	1.63	
561224E	3	3.5	497	232	13	IP67	0.43	0.21	1.98	1.63	
561232E	4	4.5	665	232	29	IP67	0.33	0.18	1.50	1.22	

## **Specifications** (English units)

These unique multi-voltage valves will operate within a voltage range of 24v to 240v AC or DC, 1ph, -0/+5%

 $C\nu$  is the GPM of water at 60° F that will pass through the value with 1 PSI pressure drop

\*Valve sizes 1/2 to 2 inch include both IPS glue sockets and NPT end connectors, sizes 3 and 4 inch include IPS glue sockets only

\*\* Maximum pressure at 73° F, pressure decreases as temperature increases (see P/T chart)

	Pipe Size*	Pipe O.D. (mm)	Kv Flow Factor	Pressure Max. (BAR)**	Cycle Time/90° (seconds) +/- 10%	Enclosure Rating	Max. Current Draw (Amps)				
	(inches)						110VAC	240VAC	24VAC	24VDC	
24-240V AC or 24-135V DC ELECTRIC PVC BALL VALVE, TEFLON/EPDM											
561204E	1/2	21.3	12	16	9	IP67	0.30	0.16	1.28	0.97	
561206E	3/4	26.7	23	16	9	IP67	0.30	0.16	1.28	0.97	
561208E	1	33.5	46	16	9	IP67	0.30	0.16	1.28	0.97	
561210C	1-1/4	42.2	66	16	9	IP67	0.30	0.16	1.28	0.97	
561212E	1-1/2	48.3	106	16	9	IP67	0.30	0.16	1.28	0.97	
561216E	2	60.5	205	16	9	IP67	0.30	0.16	1.28	0.97	
561217C	2-1/2	73.2	316	16	13	IP67	0.43	0.21	1.98	1.63	
561224E	3	88.9	427	16	13	IP67	0.43	0.21	1.98	1.63	
561232E	4	114.3	572	16	29	IP67	0.33	0.18	1.50	1.22	

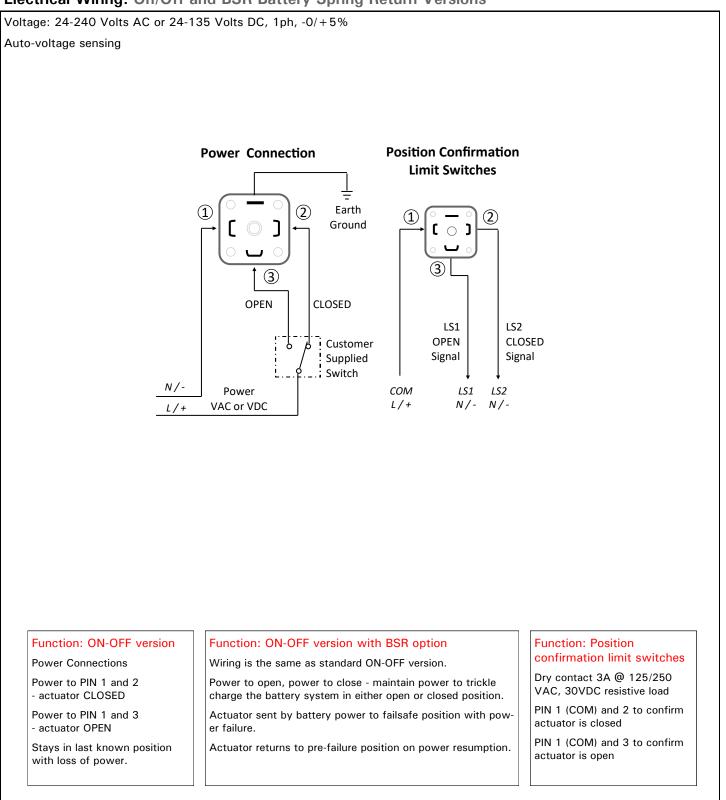
### **Specifications (Metric units)**

\*Valve sizes 1/2 to 2 inch include both IPS glue sockets and NPT end connectors, sizes 3 and 4 inch include IPS glue sockets only

\*\* Maximum pressure at 23° C, pressure decreases as temperature increases (see P/T chart)

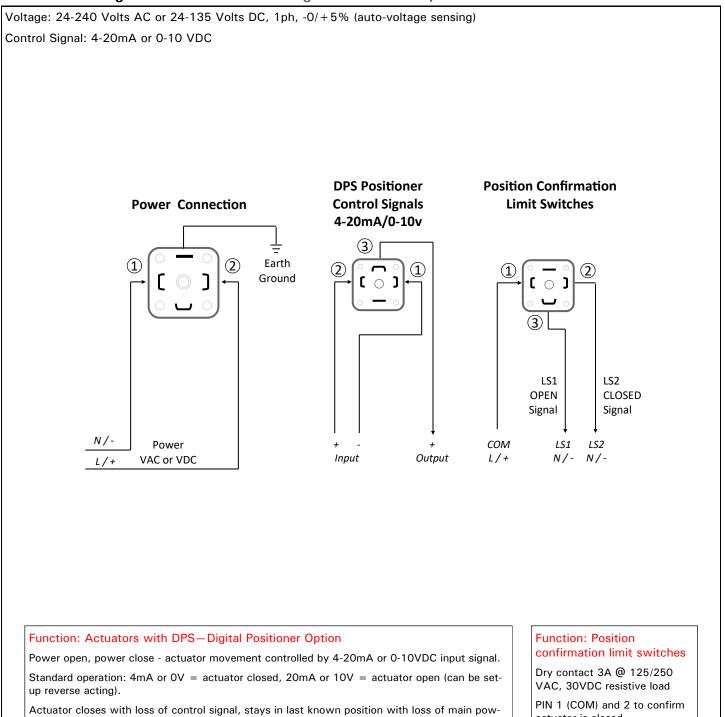


#### Electrical Wiring: On/Off and BSR Battery Spring Return Versions





# Electrical Wiring: Actuators with DPS Digital Positioner Option



Output monitoring signal (in same format as supply signal) provided as standard.

actuator is closed

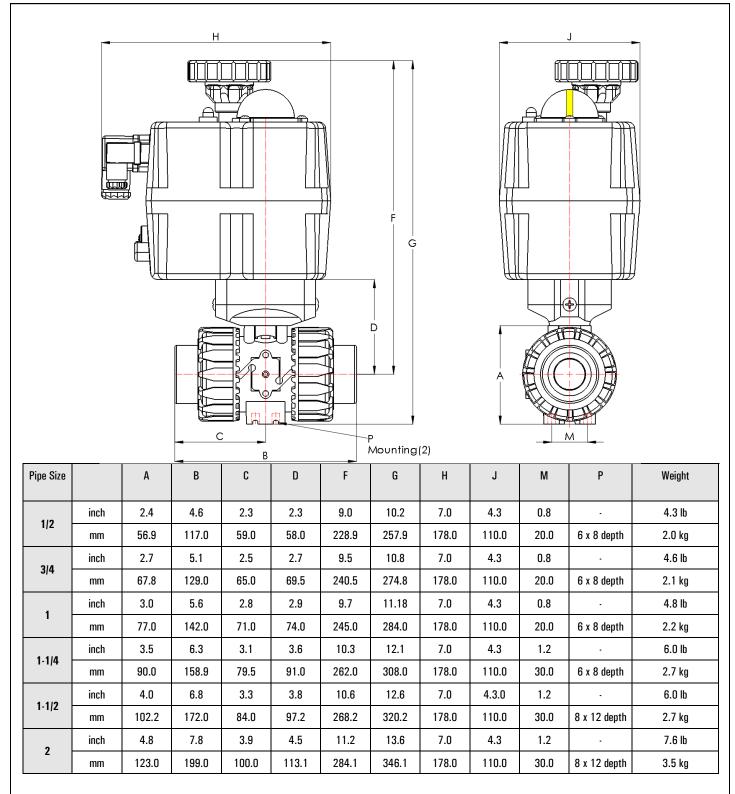
PIN 1 (COM) and 3 to confirm actuator is open

er.

# Valworx.

series 5612

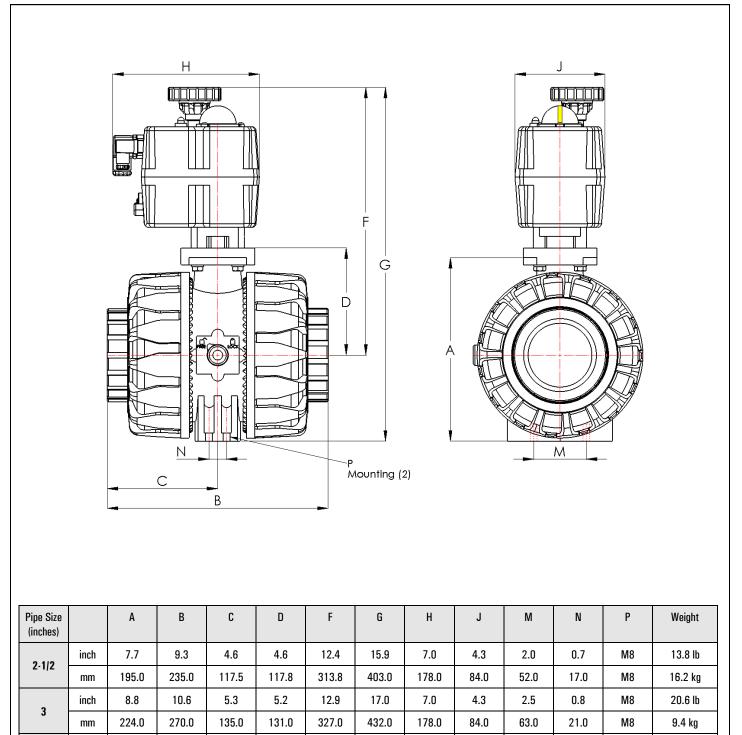
# Dimensions: 1/2 to 2 inch Sizes



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# Dimensions: 2-1/2 to 4 inch Sizes



4

10.5

266.0

12.1

308.0

6.1

154.0

inch

mm

18.7

474.0

13.9

353.8

7.0

178.0

5.0

128.0

2.6

67.0

0.8

21.0

M8

M8

6.2

157.8

28.6 lb

13.0 kg