

# **Electric Actuated 3-Way Ball Valves**

L-Port, PVC Body, PTFE/EPDM Seals 1/2 to 2 inch Pipe series 5655

#### Features

- Industrial grade PVC ball valve with PTFE/EPDM seals
- Visual valve position indicator
- Rugged aluminum Type 4X weatherproof enclosure
- · Heavy duty motors with overload protection
- Anti-condensation heater, thermostatically controlled
- Manual override with end of travel mechanical stops
- Two auxiliary limit switches for confirming valve position
- Energized PTFE ball seats for lower torque and longer life
- Union nut locking device prevents back-off
- Actuator CSA listed per UL429 and CSA C22.2
- Certified safe per NSF61 for potable/drinking water

#### Applications

Electric actuated 3-way full port PVC ball valves are typically used as a diverter valve or selector valve to control the flow of water and other media compatible with the materials of construction (not suitable for air or gas). Ideal for industrial applications and where NSF approved construction is required for potable drinking water. Actuator designed for 70% duty cycle.

#### Operation

Electric actuated valve uses power-to-open (Pos. 2) and power-to-close (Pos.1), stays in the last known position with power failure. On receipt of a continuous voltage signal, the motor runs and via a rugged all metal gear drive rotates the ball 90°. The motor is automatically stopped by internal cams striking limit switches. On receipt of a reversing continuous signal, the motor turns in the opposite direction reversing the valve position. Electrical wiring is directly to terminal strip via included cable connector, or optional 1/2" NPT conduit adapters. Standard manual override can be used for setup and power failure situations.

#### Construction

Valve Body	PVC cell class 12454 per ASTM D1784 (dark gray)
Ball/Stem	PVC cell class 12454 per ASTM D1784
Ball Seats	PTFE (Teflon) energized with EPDM
Stem Seals	Dual EPDM seals
Gear Drive	Heavy duty alloy steel and aluminium bronze worm
Actuator Enclosure	Aluminum polyester powder coated, Type 4X, IP67
Visual Valve Position Indicator	Clear polycarbonate cover, red/yellow open-closed
Fasteners	Stainless Steel
Auxiliary Limit Switches	2 x SPDT 3A@125/250VAC, 30VDC resistive load



#### Description

Electric 3-way PVC ball valve is typically used as a flow diverter/selector function. Energized PTFE ball seats are used to extended cycle life, compensate for wear and lower the operating torque. Rugged Type 4X, IP67 corrosion resistant actuator includes a manual override, position confirm limit switches, thermostatically controlled anti-condensation heater, and over-torque protection.

#### Approvals

#### Actuators

- CSA Listed to:

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- CSA Listeu to.
- UL429 and CSA C22.2 no 139
- Type 4X, IP67 weatherproof enclosure
- CE conformance
- ISO5211 Mounting

#### Valves

- NSF International certified to:
- NSF/ANSI 61 G
- NSF/ANSI 372 Drinking Water
- ANSI B1.20.1
- ASTM D1784, cell class 12454

Certified to NSF/ANSI/CAN 61 & NSF/ANSI 372



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#### **Construction Features**

Auxiliary Limit Switches for confirming valve position

Heavy duty integral motor design significantly reduces physical size of actuator

Rugged polyester powder coated aluminum Type 4X weatherproof enclosure

Leak free dual stem seal design with fully machined ball and stem connection

Full Port design for unrestricted flow, and NSF certified for use with potable/drinking water



Terminal Box, wire directly to terminal strip via included cable connector, or optional 1/2" NPT conduit adapters

Anti-Condensation Heater

Manual Override with protective cover

Self-locking all metal gear drive, no additional brake required

Union nut locking devices prevent back-off from vibration or thermal cycling

Four Energized PTFE ball seats for reduced torque and extended cycle life; allows for full pressure at any port

#### Pressure-Temperature

Valve Pressure Rating\*: 232 PSI (16 Bar) at 73°F (23°C) Vacuum 29inHg Valve Temperature Rating: 32 to 140° F (0 to 60° C) Actuator Temperature Rating: -13 to 131° F (-25 to 55° C) \*See P/T chart



Visual Valve Position Indicator

#### Pressure/Temperature Charts

P/T Chart (PSI/°F)											
PSI 232 232 232 180 150 100 35											
٩F	32	50	70	90	110	120	140				

P/T Chart (Bar/°C)												
Bar 16 16 16 12 10 7 2.4												
°C	0	10	21	32	43	49	60					

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## **Specifications (English units)**

Stock Number	Pipe Size (inch)*	Pipe O.D. (inch)	Cv Flow Factor	Pressure Max.(PSI)**	Cycle Time /90° (sec)	Voltage	Current F.L.	Duty Cycle	Electrical Wiring			
120 VAC ELECTRIC 3-WAY PVC BALL VALVE PTFE/EPDM: L-PORT												
565504C	1/2	0.8	4.6	232	25/21	110 VAC, 50/60Hz	0.27	70%	В			
565506C	3/4	1.1	10.0	232	25/21	110 VAC, 50/60Hz	0.27	70%	В			
565508C	1	1.3	17.0	232	25/21	110 VAC, 50/60Hz	0.27	70%	В			
565510C	1-1/4	1.7	32.0	232	25/21	110 VAC, 50/60Hz	0.27	70%	В			
565512C	1-1/2	1.9	42.0	232	25/21	110 VAC, 50/60Hz	0.27	70%	В			
565516C	2	2.4	84.0	232	25/21	110 VAC, 50/60Hz	0.27	70%	В			
24 VDC ELEC	TRIC 3-WAY	PVC BALL V	ALVE PTFE/	EPDM: L-PORT								
565546C	1/2	0.8	4.6	232	20	DC24	1.28	70%	G			
565547C	3/4	1.1	10.0	232	20	DC24	1.28	70%	G			
565549C	1	1.3	17.0	232	20	DC24	1.28	70%	G			
565550C	1-1/4	1.7	32.0	232	20	DC24	1.28	70%	G			
565551C	1-1/2	1.9	42.0	232	20	DC24	1.28	70%	G			
565552C	2	2.4	84.0	232	20	DC24	1.28	70%	G			

 $C\nu$  is the GPM of water at 60° F that will pass through the valve with 1 PSI pressure drop

\*Valves include both IPS glue sockets and NPT end connectors

\*\* See Pressure/Temperature charts, maximum allowable pressure decreases as temperature increases

### **Specifications (Metric units)**

Stock Number	Pipe Size (inch)*	Pipe O.D. (mm)	Kv Flow Factor	Pressure Max.(Bar)**	Cycle Time /90° (sec) + /-10%	Voltage	Current F.L. Amps	Duty Cycle	Electrical Wiring Drawing			
120 VAC ELECTRIC 3-WAY PVC BALL VALVE PTFE/EPDM: L-PORT												
565504C	1/2	21.3	4.0	16	25/21	110 VAC, 50/60Hz	0.27	70%	В			
565506C	3/4	26.7	8.6	16	25/21	110 VAC, 50/60Hz	0.27	70%	В			
565508C	1	33.5	15.0	16	25/21	110 VAC, 50/60Hz	0.27	70%	В			
565510C	1-1/4	42.2	27.5	16	25/21	110 VAC, 50/60Hz	0.27	70%	В			
565512C	1-1/2	48.3	36.0	16	25/21	110 VAC, 50/60Hz	0.27	70%	В			
565516C	2	60.5	72.0	16	25/21	110 VAC, 50/60Hz	0.27	70%	В			
24 VDC ELEC	TRIC 3-WAY	PVC BALL V	ALVE PTFE/	EPDM: L-PORT								
565546C	1/2	21.3	4.0	16	20	DC24	1.28	70%	G			
565547C	3/4	26.7	8.6	16	20	DC24	1.28	70%	G			
565549C	1	33.5	15.0	16	20	DC24	1.28	70%	G			
565550C	1-1/4	42.2	27.5	16	20	DC24	1.28	70%	G			
565551C	1-1/2	48.3	36.0	16	20	DC24	1.28	70%	G			
565552C	2	60.5	72.0	16	20	DC24	1.28	70%	G			

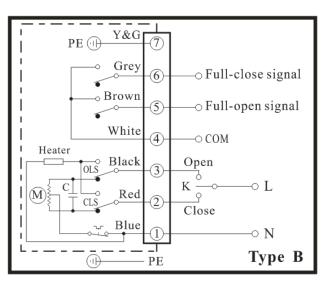
\*Valves include both IPS glue sockets and NPT end connectors

\*\* See Pressure/Temperature charts, maximum allowable pressure decreases as temperature increases

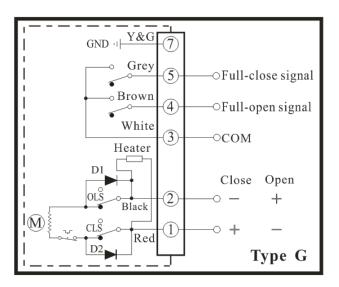


## **Electrical Wiring Diagram**

# **AC Voltages**



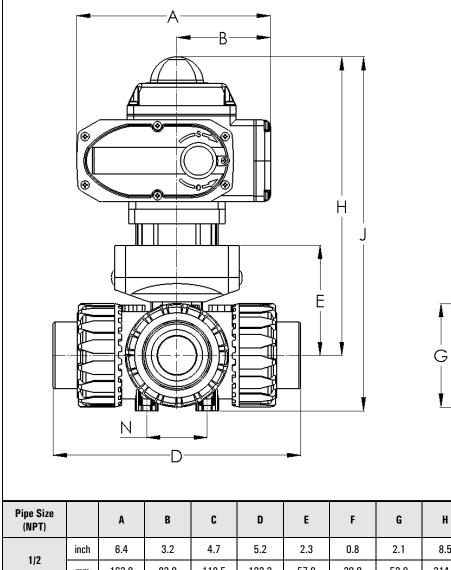
# **DC Voltages**

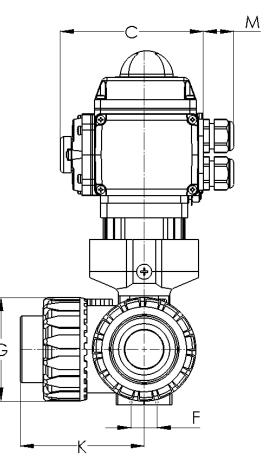


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# Dimensions:





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Pipe Size (NPT)		A	В	C	D	E	F	G	H	J	K	М	N	Weight (AC/DC)
1/0	inch	6.4	3.2	4.7	5.2	2.3	0.8	2.1	8.5	9.5	2.6	0.9	1.2	6.9/ 5.9 lbs
1/2	mm	162.0	82.0	118.5	132.3	57.9	20.0	53.9	214.9	241.8	66.0	23.0	31.0	3.1/ 2.7 kg
2/4	inch	6.4	3.2	4.7	6.3	2.7	0.8	2.6	8.9	10.2	3.1	0.9	1.2	7.6/ 6.6 lbs
3/4	mm	162.0	82.0	118.5	159.2	69.5	20.0	65.0	226.5	259.0	80.0	23.0	31.0	3.5/ 3.0 kg
	inch	6.4	3.2	4.7	6.6	2.9	0.8	2.9	9.1	10.5	3.3	0.9	1.2	8.0/ 7.0 lbs
1	mm	162.0	82.0	118.5	168.4	74.0	20.0	73.0	231.0	267.5	84.2	23.0	31.0	3.6/ 3.2 kg
	Inch	6.4	3.2	4.7	8.1	3.6	1.2	3.4	9.8	11.5	4.0	0.9	2.0	9.3/ 8.3 lbs
1-1/4	mm	162.0	82.0	118.5	205.0	91.0	30.0	85.7	248.0	290.9	102.0	23.0	50.0	4.2/ 3.7 kg
4.410	inch	6.4	3.2	4.7	9.0	3.8	1.2	3.9	10.0	11.9	4.5	0.9	2.0	10.3/ 9.3 lbs
1-1/2	mm	162.0	82.0	118.5	227.6	97.2	30.0	98.2	254.2	303.3	114.0	23.0	50.0	4.7 /4.2 kg
	inch	6.4	3.2	4.7	10.5	4.5	1.2	4.8	10.6	13.0	5.3	0.9	2.0	13.0/ 12.0 lbs
2	mm	162.0	82.0	118.5	267.0	113.0	30.0	121.4	270.0	330.7	134.0	23.0	50.0	5.9/ 5.4 kg

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