

### Features

- Full Port 316 stainless steel ball valve
- RTFE (reinforced Teflon) ball seats
- Triple PTFE/Viton live loaded stem seals, adjustable
- Highly visual dome style valve position indicator
- Rugged aluminum Type 4X weatherproof enclosure
- Heavy duty motors with overload protection
- Anti-condensation heater, thermostatically controlled
- Manual override with end of travel mechanical stops
- Two auxiliary limit switches included (on-off models)
- EPS - Electronic Positioner System models available
- Actuator CSA listed per UL429 and CSA C22.2

### Applications

On-off control of water, air, oil and other media compatible with the materials of construction. Steam service up to 25 PSI with optional high temperature mounting kit. Suitable for vacuum service up to 29"Hg. Actuator designed for 70% duty cycle.

### Operation

Electric actuated valve uses power-to-open and power-to-close, stays in the last known position with loss of power. On receipt of a continuous voltage signal, the motor runs and via a rugged all metal gear system rotates the ball 90°. The motor is automatically stopped by internal cams striking limit switches. On receipt of a reversing continuous signal, the motor turns in the opposite direction reversing the valve position. Valves with EPS positioner use an analog input signal to control the position of the ball (flow). Wire directly to terminal strip via supplied cable connector, or use optional 1/2" NPT adapter.

### Construction

<b>Valve Body</b>	316 stainless steel ASTM A351 CF8M
<b>Ball/Stem</b>	316 stainless steel
<b>Ball Seats</b>	RTFE (reinforced Teflon)
<b>Stem Seals</b>	PTFE/ Viton
<b>Anti-static Device</b>	Ball to Stem (1/4" - 2") + Stem to Body (1-1/2" - 2")
<b>Gear Drive</b>	Heavy duty alloy steel and aluminium bronze
<b>Actuator Enclosure</b>	Aluminum, polyester powder painted, Type 4X, IP67
<b>Visual Valve Position Indicator</b>	Clear polycarbonate cover, red/yellow open-closed
<b>Fasteners</b>	Stainless Steel
<b>Auxiliary Limit Switches</b>	2 x SPDT 3A@125/250VAC, 30VDC resistive load on-off actuators only



### Description

Electric actuated 2-piece stainless steel full port ball valves are investment cast with unrestricted flow and minimum pressure loss. Adjustable live loaded stem seal packing helps compensate for wear, pressure and/or temperature fluctuations, extending the cycle life of the valve. Rugged corrosion resistant electric actuator includes a manual override, valve position confirmation switches (on-off), thermostatically controlled anti-condensation heater, and over-torque protection.

### Approvals

#### Actuators

- CSA listed:
  - UL429
  - CSA C22.2 No. 139
  - Type 4X weatherproof enclosure
- CE conformance: EN 60204-1:2006
  - ISO5211 mounting
  - IP67 weatherproof enclosure



#### Valves

- Design: API 608
- Testing: API 598
- Threaded Connection: ASME B1.20.1 (NPT)/ ISO 228-1/ BS21
- Pressure/Temperature Rating: ASME B16.34
- Marking: MSS SP-25
- CE conformance: PED 2014/68/UE

### Construction Features

Auxiliary Limit Switches(2)  
for confirming valve position,  
on-off versions

Heavy duty integral motor  
design significantly reduces  
physical size of actuator

Rugged polyester powder  
coated aluminum corrosion  
resistant Type 4X weather-  
proof enclosure.

Triple PTFE/Viton live loaded  
stem seal design, adjustable

316SS Ball and Stem, RTFE  
ball seats



Anti-Condensation Heater

Terminal Box, wire directly to  
terminal strip via included  
cable connector or optional  
1/2" NPT conduit adapters.

Manual Override with  
protective cover

Self-locking all metal gear  
drive, no additional brake  
required

Direct mount ISO5211  
flange, no brackets required

Full Port 316 stainless steel  
ball valve



Visual Valve  
Position Indicator

### Pressure-Temperature\*

**Pressure Rating:** 1000 PSI (69 Bar) (1/4"-2")  
800 PSI (55 Bar) (2-1/2"-4") CWP non-shock, 25 PSI  
saturated steam with high temp kit, Vacuum 29inHg

**Ball Valve Temperature Rating:** -4 to 392° F (-20 to 200° C)

**Actuator Temperature Rating:** -13 to +131° F (-25 to 55° C)

\*See P/T chart



**Electric Actuated Ball Valves**  
2-way Stainless Steel, Full Port  
On-Off Models

SERIES  
**5652**

**Specifications: On-Off Valves (English units)**

Stock Number	Pipe Size (NPT)	Orifice Size (inch)	Cv Flow Factor	Pressure Max.(PSI)*	Cycle Time/90° (seconds)	Voltage	Current (amps)	Electrical Drawing
<b>120 VAC ELECTRIC ACTUATED STAINLESS BALL VALVES, ON-OFF version</b>								
565202E	1/4	0.5	6.9	1000	12/10	110 VAC, 50/60Hz	0.27	B
565203E	3/8	0.5	6.9	1000	12/10	110 VAC, 50/60Hz	0.27	B
565204E	1/2	0.6	9.7	1000	12/10	110 VAC, 50/60Hz	0.27	B
565206E	3/4	0.8	18.4	1000	12/10	110 VAC, 50/60Hz	0.27	B
565208E	1	1.0	55.4	1000	12/10	110 VAC, 50/60Hz	0.27	B
565210E	1-1/4	1.3	89.7	1000	12/10	110 VAC, 50/60Hz	0.27	B
565212E	1-1/2	1.5	144.2	1000	25/21	110 VAC, 50/60Hz	0.27	B
565216F	2	2.0	226.0	1000	30/25	110 VAC, 50/60Hz	0.64	B
565220E	2-1/2	2.6	289.0	800	30/25	110 VAC, 50/60Hz	0.73	B
565224E	3	3.1	454.0	800	30/25	110 VAC, 50/60Hz	0.73	B
565232E	4	3.9	710.0	800	30/25	110 VAC, 50/60Hz	0.73	B
<b>24 VDC ELECTRIC ACTUATED STAINLESS BALL VALVES, ON-OFF version</b>								
565244E	1/4	0.5	6.9	1000	20	DC24	1.28	G
565245E	3/8	0.5	6.9	1000	20	DC24	1.28	G
565246E	1/2	0.6	9.7	1000	20	DC24	1.28	G
565247E	3/4	0.8	18.4	1000	20	DC24	1.28	G
565249E	1	1.0	55.4	1000	20	DC24	1.28	G
565250E	1-1/4	1.3	89.7	1000	20	DC24	1.28	G
565251E	1-1/2	1.5	144.2	1000	20	DC24	1.28	G
565252F	2	2.0	226.0	1000	30	DC24	2.03	G
565241E	2-1/2	2.6	289.0	800	30	DC24	3.57	G
565242E	3	3.1	454.0	800	30	DC24	3.57	G
565243E	4	3.9	710.0	800	30	DC24	3.57	G

\* Pressure @ 100° F (see P/T chart for maximum pressure at higher temperatures)



# Electric Actuated Ball Valves

2-way Stainless Steel, Full Port  
EPS Positioner Models

SERIES  
**5652**

## Specifications: Valves with EPS Positioners (English units)

Stock Number	Pipe Size (NPT)	Orifice Size (inch)	Cv Flow Factor	Pressure Max.(PSI) *	Cycle Time/90° (seconds)	Voltage	Current (amps)	Electrical Drawing
<b>120 VAC ELECTRIC ACTUATED STAINLESS BALL VALVES with EPS POSITIONER 4-20mA input</b>								
565255E	1/4	0.5	6.9	1000	20/17	110 VAC, 50/60Hz	0.27	E
565256E	3/8	0.5	6.9	1000	20/17	110 VAC, 50/60Hz	0.27	E
565257E	1/2	0.6	9.7	1000	20/17	110 VAC, 50/60Hz	0.27	E
565258E	3/4	0.8	18.4	1000	20/17	110 VAC, 50/60Hz	0.27	E
565259E	1	1.0	55.4	1000	20/17	110 VAC, 50/60Hz	0.27	E
565260E	1-1/4	1.3	89.7	1000	20/17	110 VAC, 50/60Hz	0.27	E
565261E	1-1/2	1.5	144.2	1000	20/17	110 VAC, 50/60Hz	0.27	E
565262F	2	2.0	226.0	1000	30/25	110 VAC, 50/60Hz	0.64	E
565263E	2-1/2	2.6	289.0	800	30/25	110 VAC, 50/60Hz	0.73	E
565264E	3	3.1	454.0	800	30/25	110 VAC, 50/60Hz	0.73	E
565276E	4	3.9	710.0	800	30/25	110 VAC, 50/60Hz	0.73	E
<b>24 VDC ELECTRIC ACTUATED STAINLESS BALL VALVES with EPS POSITIONER 4-20mA input</b>								
565265E	1/4	0.5	6.9	1000	20	DC24	1.00	GEY
565266E	3/8	0.5	6.9	1000	20	DC24	1.00	GEY
565267E	1/2	0.6	9.7	1000	20	DC24	1.00	GEY
565268E	3/4	0.8	18.4	1000	20	DC24	1.00	GEY
565269E	1	1.0	55.4	1000	20	DC24	1.00	GEY
565270E	1-1/4	1.3	89.7	1000	20	DC24	1.00	GEY
565271E	1-1/2	1.5	144.2	1000	20	DC24	1.00	GEY
565272F	2	2.0	226.0	1000	30	DC24	2.03	GEY
565273E	2-1/2	2.6	289.0	800	30	DC24	3.57	GEY
565274E	3	3.1	454.0	800	30	DC24	3.57	GEY
565275E	4	3.9	710.0	800	30	DC24	3.57	GEY

\* Pressure @ 100° F (see P/T chart for maximum pressure at higher temperatures)



**Electric Actuated Ball Valves**  
2-way Stainless Steel, Full Port  
On-Off Models

SERIES  
**5652**

**Specifications: On-Off Valves (Metric units)**

Stock Number	Pipe Size (NPT)	Orifice Size (mm)	Kv Flow Factor	Pressure Max.(Bar)*	Cycle Time/90° (seconds)	Voltage	Current (amps)	Electrical Drawing
<b>120 VAC ELECTRIC ACTUATED STAINLESS BALL VALVE, ON-OFF Version</b>								
565202E	1/4	11.5	5.9	69	12/10	110 VAC, 50/60Hz	0.27	B
565203E	3/8	12.5	5.9	69	12/10	110 VAC, 50/60Hz	0.27	B
565204E	1/2	15.0	8.4	69	12/10	110 VAC, 50/60Hz	0.27	B
565206E	3/4	20.0	15.9	69	12/10	110 VAC, 50/60Hz	0.27	B
565208E	1	25.0	47.9	69	12/10	110 VAC, 50/60Hz	0.27	B
565210E	1-1/4	32.0	77.6	69	12/10	110 VAC, 50/60Hz	0.27	B
565212E	1-1/2	38.0	124.7	69	25/21	110 VAC, 50/60Hz	0.27	B
565216F	2	50.0	195.5	69	30/25	110 VAC, 50/60Hz	0.64	B
565220E	2-1/2	65.0	250.0	55	30/25	110 VAC, 50/60Hz	0.73	B
565224E	3	80.0	392.7	55	30/25	110 VAC, 50/60Hz	0.73	B
565232E	4	100.0	614.2	55	30/25	110 VAC, 50/60Hz	0.73	B
<b>24 VDC ELECTRIC ACTUATED STAINLESS BALL VALVE, ON-OFF Version</b>								
565244E	1/4	11.5	5.9	69	20	DC24	1.28	G
565245E	3/8	12.5	5.9	69	20	DC24	1.28	G
565246E	1/2	15.0	8.4	69	20	DC24	1.28	G
565247E	3/4	20.0	15.9	69	20	DC24	1.28	G
565249E	1	25.0	47.9	69	20	DC24	1.28	G
565250E	1-1/4	32.0	77.6	69	20	DC24	1.28	G
565251E	1-1/2	38.0	124.7	69	20	DC24	1.28	G
565252F	2	50.0	195.5	69	30	DC24	2.04	G
565241E	2-1/2	65.0	250.0	55	30	DC24	3.57	G
565242E	3	80.0	392.7	55	30	DC24	3.57	G
565243E	4	100.0	614.2	55	30	DC24	3.57	G

\* Pressure @ 38° C (see P/T chart for maximum pressure at higher temperatures)

### Specifications: Valves with EPS Positioners (Metric units)

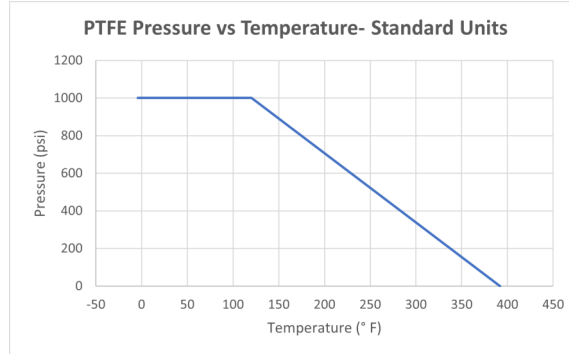
Stock Number	Pipe Size (NPT)	Orifice Size (mm)	Kv Flow Factor	Pressure Max.(Bar)*	Cycle Time/90° (seconds)	Voltage	Current (amps)	Electrical Drawing
<b>120 VAC ELECTRIC ACTUATED STAINLESS BALL VALVES with EPS POSITIONER 4-20mA input</b>								
565255E	1/4	11.5	5.9	69	20/17	110 VAC, 50/60Hz	0.27	E
565256E	3/8	12.5	5.9	69	20/17	110 VAC, 50/60Hz	0.27	E
565257E	1/2	15.0	8.4	69	20/17	110 VAC, 50/60Hz	0.27	E
565258E	3/4	20.0	15.9	69	20/17	110 VAC, 50/60Hz	0.27	E
565259E	1	25.0	47.9	69	20/17	110 VAC, 50/60Hz	0.27	E
565260E	1-1/4	32.0	77.6	69	20/17	110 VAC, 50/60Hz	0.27	E
565261E	1-1/2	38.0	124.7	69	20/17	110 VAC, 50/60Hz	0.27	E
565262F	2	50.0	195.5	69	30/25	110 VAC, 50/60Hz	0.64	E
565263E	2-1/2	65.0	250.0	55	30/25	110 VAC, 50/60Hz	0.73	E
565264E	3	80.0	392.7	55	30/25	110 VAC, 50/60Hz	0.73	E
565276E	4	100.0	614.2	55	30/25	110 VAC, 50/60Hz	0.73	E
<b>24 VDC ELECTRIC ACTUATED STAINLESS BALL VALVE with EPS POSITIONER 4-20mA input</b>								
565265E	1/4	11.5	5.9	69	20	DC24	1.00	GEY
565266E	3/8	12.5	5.9	69	20	DC24	1.00	GEY
565267E	1/2	15.0	8.4	69	20	DC24	1.00	GEY
565268E	3/4	20.0	15.9	69	20	DC24	1.00	GEY
565269E	1	25.0	47.9	69	20	DC24	1.00	GEY
565270E	1-1/4	32.0	77.6	69	20	DC24	1.00	GEY
565271E	1-1/2	38.0	124.7	69	20	DC24	1.00	GEY
565272F	2	50.0	195.5	69	30	DC24	2.04	GEY
565273E	2-1/2	65.0	250.0	55	30	DC24	3.57	GEY
565274E	3	80.0	392.7	55	30	DC24	3.57	GEY
565275E	4	100.0	614.2	55	30	DC24	3.57	GEY

\* Pressure @ 38° C (see P/T chart for maximum pressure at higher temperatures)

### Pressure/Temperature Chart:

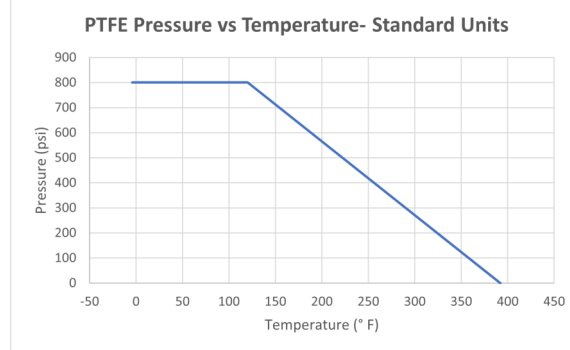
#### Pressure/Temp. Chart - 1000 PSI (69 Bar)

P/T Chart (PSI/°F)				
PSI	1000	1000	100	0
°F	-4	50	330	392



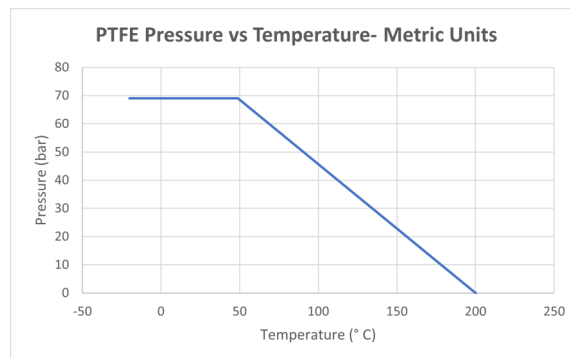
#### Pressure/Temp. Chart - 800 PSI (55 Bar)

P/T Chart (PSI/°F)				
PSI	800	800	100	0
°F	-4	50	330	392



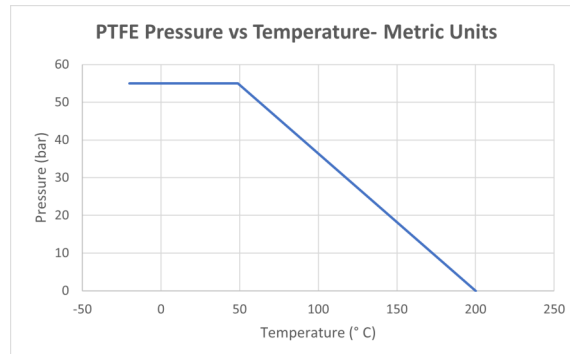
#### Pressure/Temp. Chart - 69 Bar (1000 PSI)

P/T Chart (BAR/°C)				
Bar	69	69	7	0
°C	-20	10	166	200



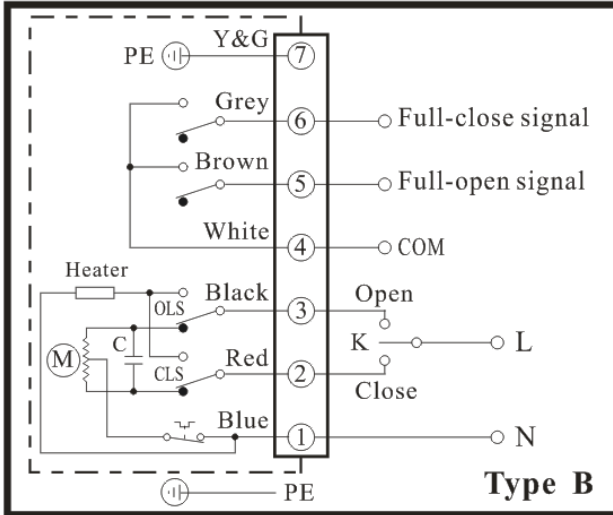
#### Pressure/Temp. Chart - 55 Bar (800 PSI)

P/T Chart (BAR/°C)				
Bar	55	55	7	0
°C	-20	10	166	200

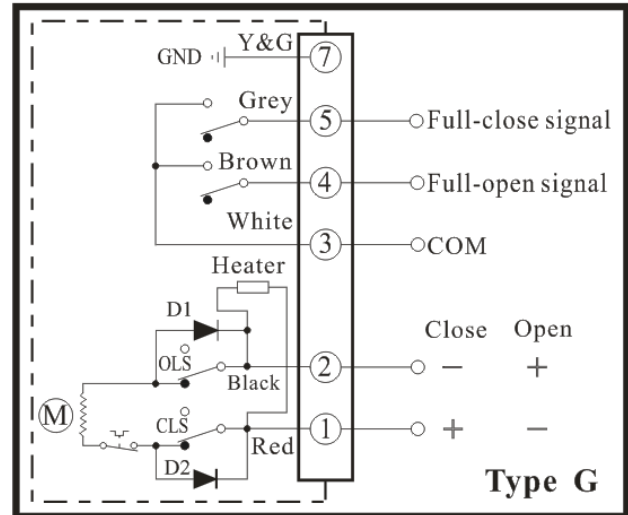


## Electrical Wiring

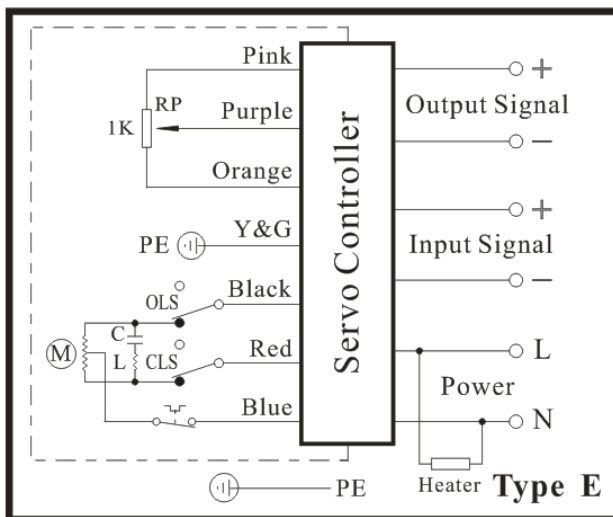
### ON-OFF Valves AC Voltages



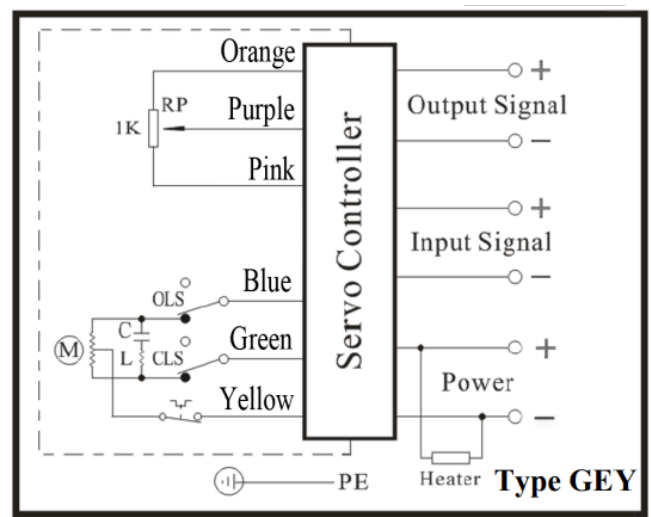
### ON-OFF Valves DC Voltages



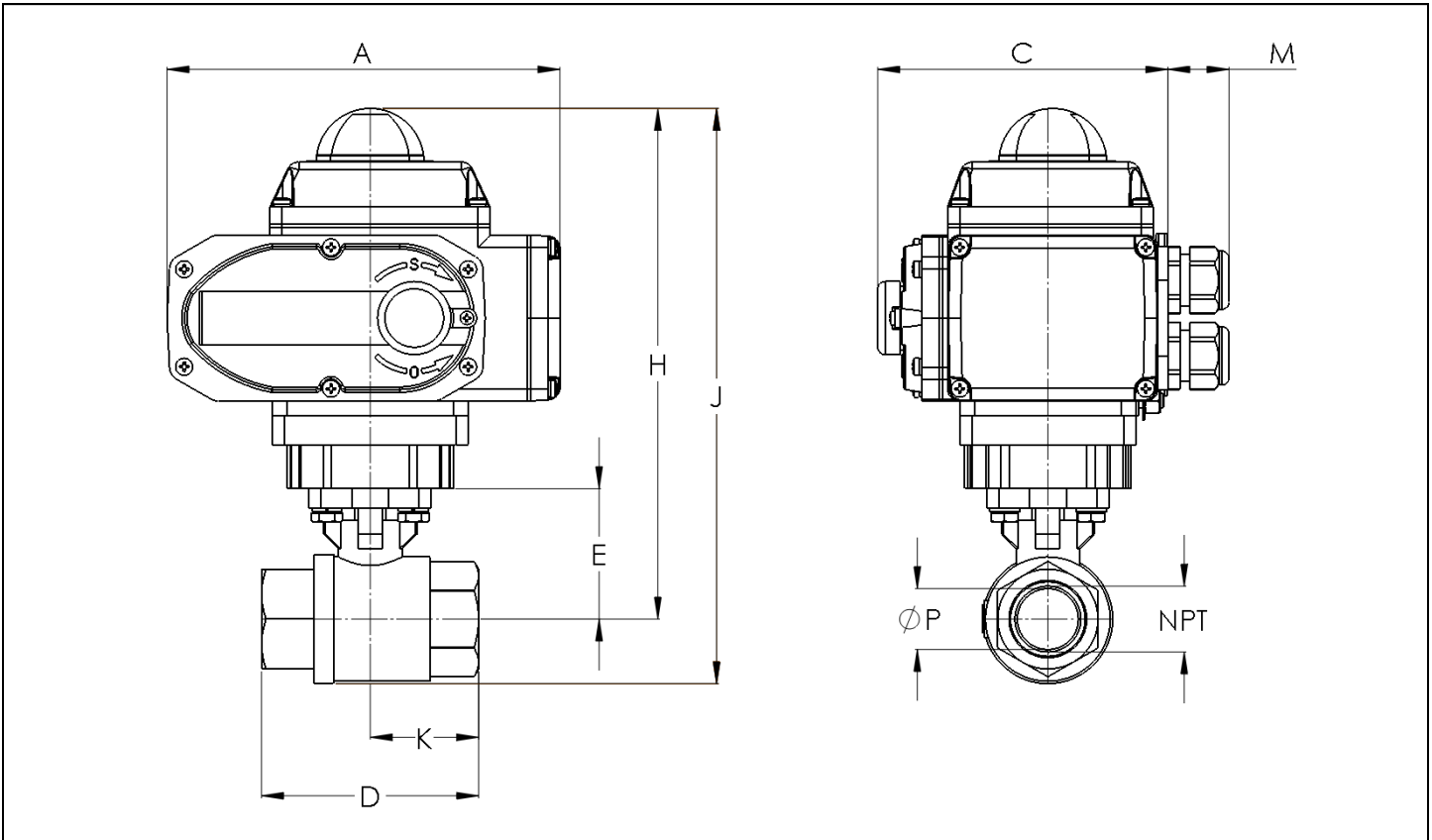
### Valves with EPS Positioners AC Voltages



### Valves with EPS Positioners DC Voltages

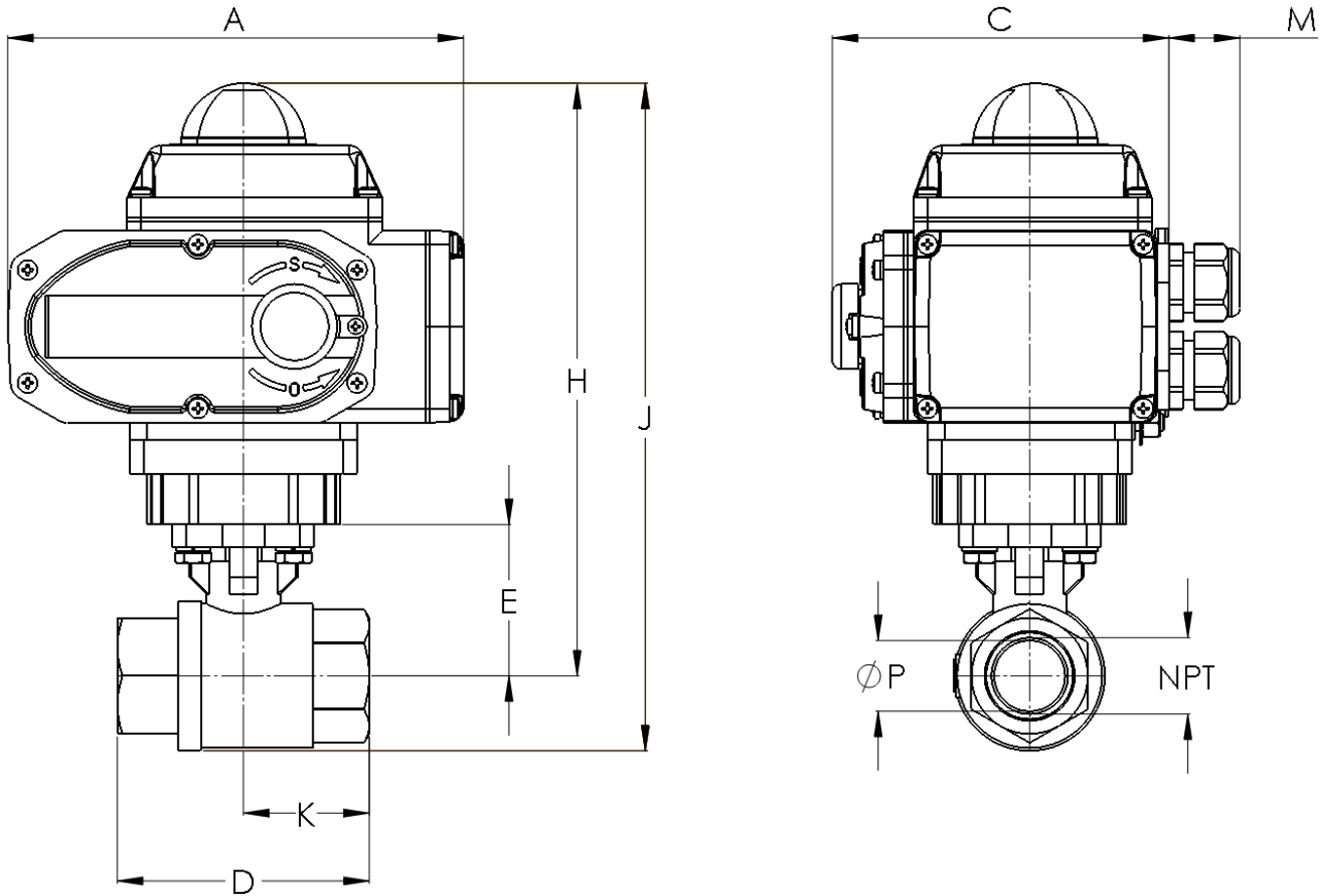


**Dimensions: 1/4" - 2"**



Pipe Size (NPT)		A	C	D	E	H	J	K	M	P	Weight (AC/DC)
1/4	inch	6.4	4.7	2.6	1.5	7.7	8.3	1.2	1.0	0.5	7.0 lb
	mm	162.0	118.5	65.3	37.0	195.6	210.8	31.0	25.0	11.5	3.2 kg
3/8	inch	6.4	4.7	2.6	1.5	7.7	8.3	1.2	1.0	0.5	6.9 lb
	mm	162.0	118.5	65.3	37.0	195.6	210.8	31.0	25.0	12.5	3.1 kg
1/2	inch	6.4	4.7	2.6	1.5	7.7	8.3	1.2	1.0	0.6	6.8 lb
	mm	162.0	118.5	65.3	37.0	195.6	210.8	31.0	25.0	15.0	3.0 kg
3/4	inch	6.4	4.7	3.0	1.8	8.0	8.8	1.5	1.0	0.8	7.2 lb
	mm	162.0	118.5	77.3	45.0	203.2	223.5	38.7	25.0	20.0	3.3 kg
1	inch	6.4	4.7	3.5	2.1	8.3	9.3	1.7	1.0	1.0	7.8 lb
	mm	162.0	118.5	88.7	53.5	210.8	236.2	43.8	25.0	25.0	3.5 kg
1-1/4	inch	6.4	4.7	4.0	2.3	8.5	9.8	2.0	1.0	1.3	8.9 lb
	mm	162.0	118.5	102.0	59.0	215.9	248.9	50.7	25.0	32.0	4.0 kg
1-1/2	inch	6.4	4.7	4.3	2.9	9.1	10.6	2.2	1.0	1.5	10.5 lb
	mm	162.0	118.5	109.0	74.8	231.1	269.2	55.0	25.0	38.0	4.8 kg
2	inch	7.7	5.0	4.9	3.3	10.4	12.2	2.4	1.0	2.0	16.3 lb
	mm	196.5	126.0	125.0	83.5	264.2	309.9	61.3	25.0	50.0	7.4 kg

Dimensions: 2-1/2" - 4"



Pipe Size (NPT)		A	C	D	E	H	J	K	M	P	Weight (AC/DC)
2-1/2	inch	10.1	6.4	6.5	4.3	12.8	14.8	6.1	1.0	2.6	35.7 lb
	mm	255.5	161.5	165.0	108.8	325.1	375.9	155.0	25.0	65.0	16.2 kg
3	inch	10.1	6.4	7.5	4.7	13.2	15.8	6.5	1.0	3.1	42.3 lb
	mm	255.5	161.5	189.5	118.3	335.3	401.3	164.5	25.0	80.0	19.2 kg
4	inch	10.1	6.4	9.4	6.1	14.6	17.8	8.5	1.0	3.9	57.5 lb
	mm	255.5	161.5	238.0	153.8	370.8	452.1	217.0	25.0	100.0	26.1 kg